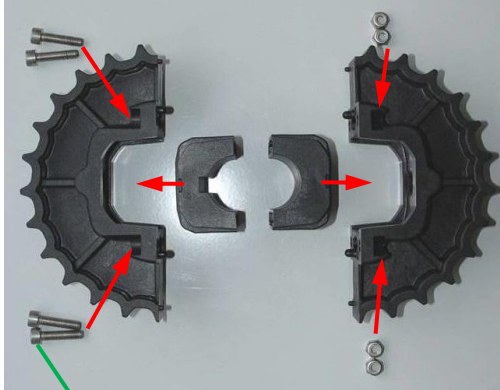


HabasitLINK[®] and HabaCHAIN[®]

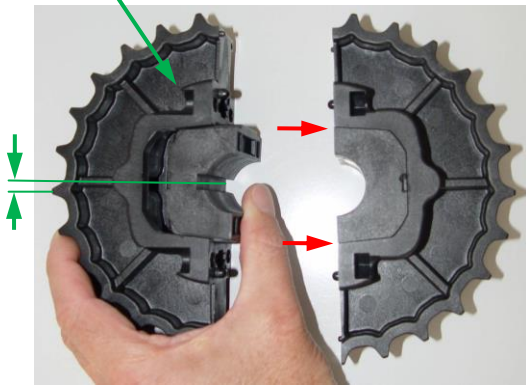
Assembly and installation instructions for Multi-Hub sprockets

Please find full installation guide on www.habasitlink.com and www.habachain.com



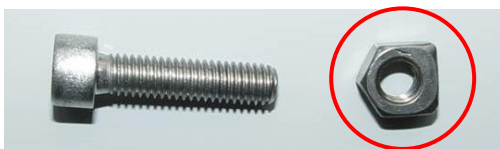
One Multi-Hub sprocket contains of:

- 2 interchangeable rim halves (various series and sizes)
- 2 interchangeable hub inserts (various sizes)
- 4 socket screws **M6**, 25 mm long (ISO 4762), wrench size 5 mm, metric only
- 4 prevailing nuts **M6**, (DIN 985), metric only



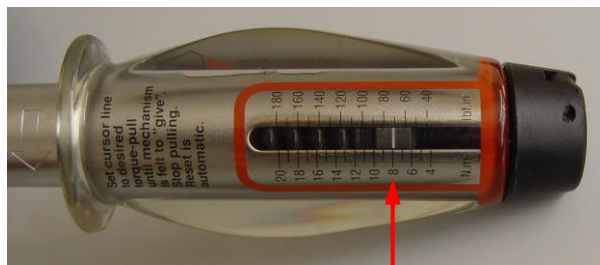
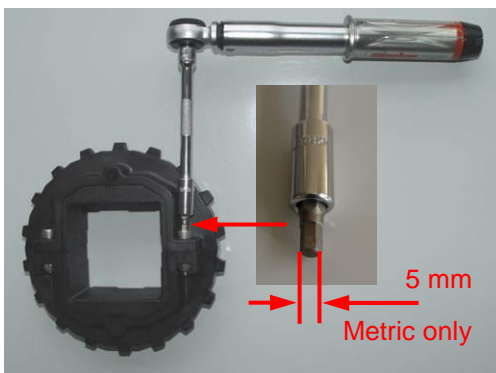
First assemble hub inserts:

- For round shafts assemble hub part with key way always in the same rim half i.e. at screw head side.
- Make sure the inserts are fully embedded
- The insert edge must be flush with the rim halves edge, see red arrows
- Install the sprockets on drive shaft with teeth aligned.



For noise dampening rims (low noise, material code 07 or ND) use only:

- 4 Habasit special nuts **M6** (metric only)



Tighten all 4 screws by torque wrench at:

- 8 Nm (72 lbf*in)
- Hexagon wrench key 5 mm (metric only)

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