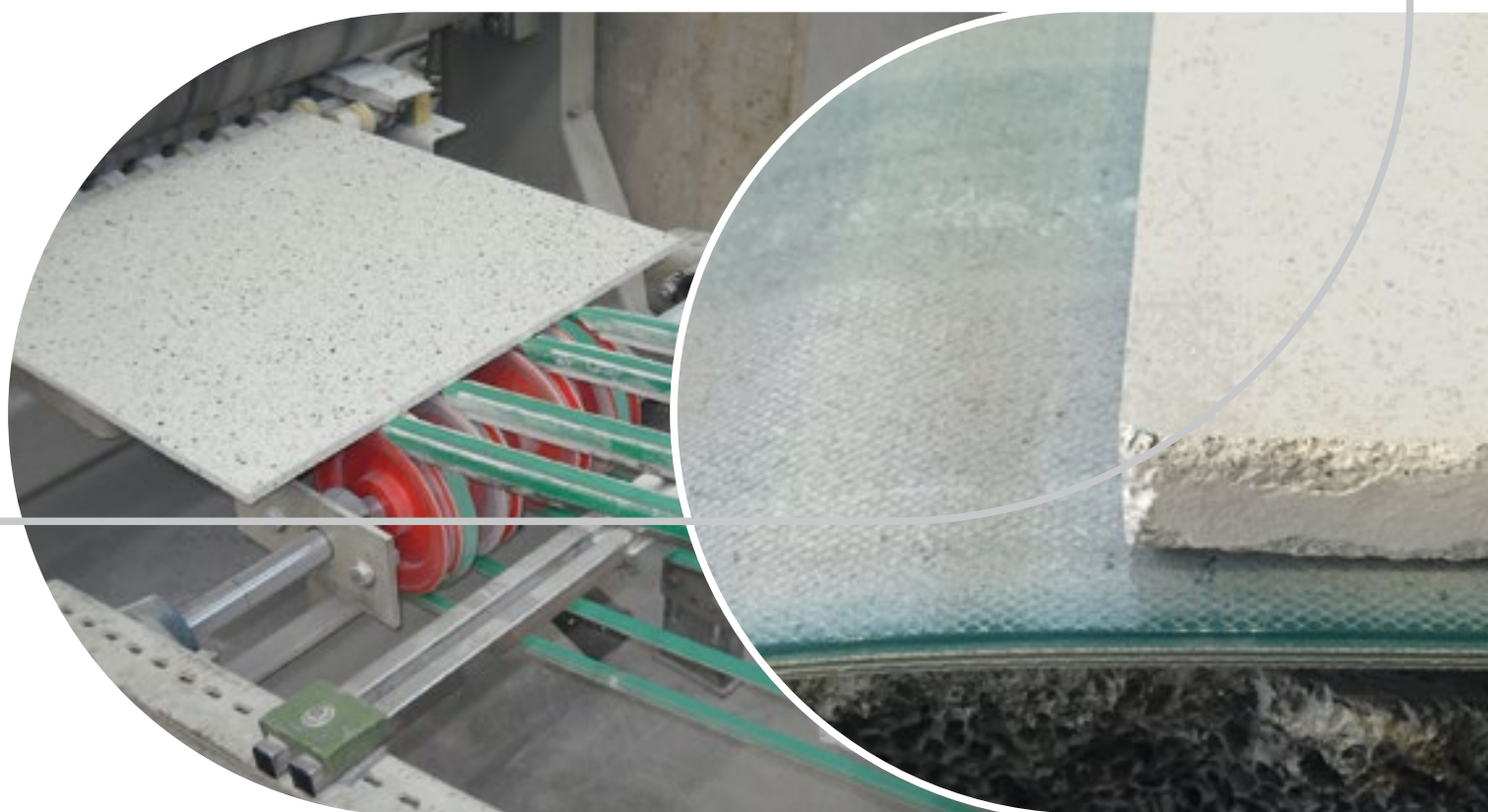


Marble, Granite and Ceramics Industry



Solutions you can rely on	3
Processing lines	4
Belt range and technical data	5
Application table	6
Features and benefits	7
Solutions in motion	10
Contacts	12



Competence and experience

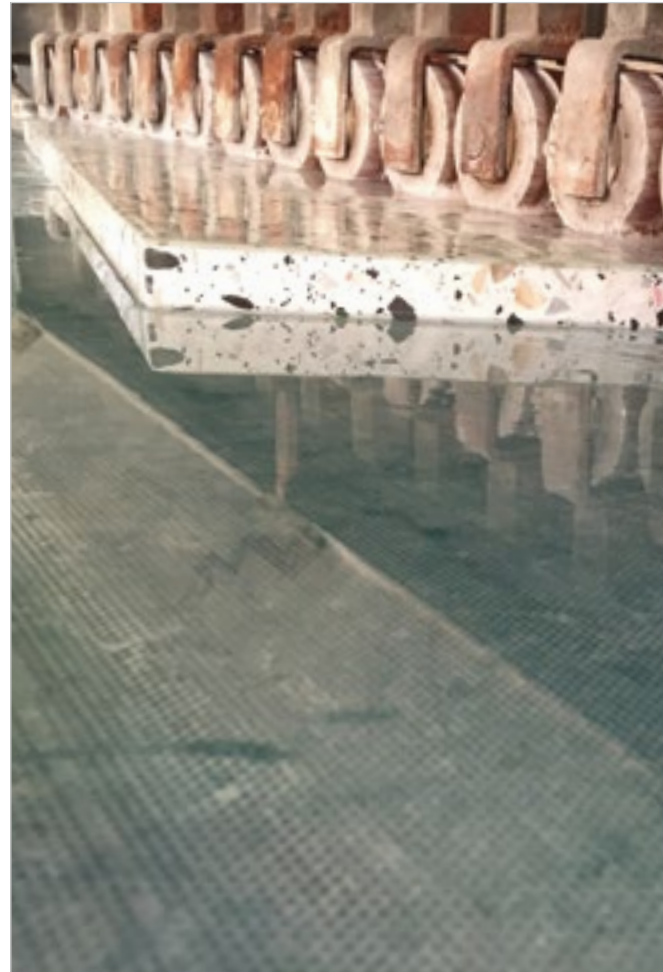
Customers in the marble, granite and ceramics industry rely on Habasit's vast belting experience to deliver first-class solutions for their applications. Our wide range of belts and covers allows you to select the optimal combination for your sizing, cutting and polishing needs for all product thicknesses and weights.

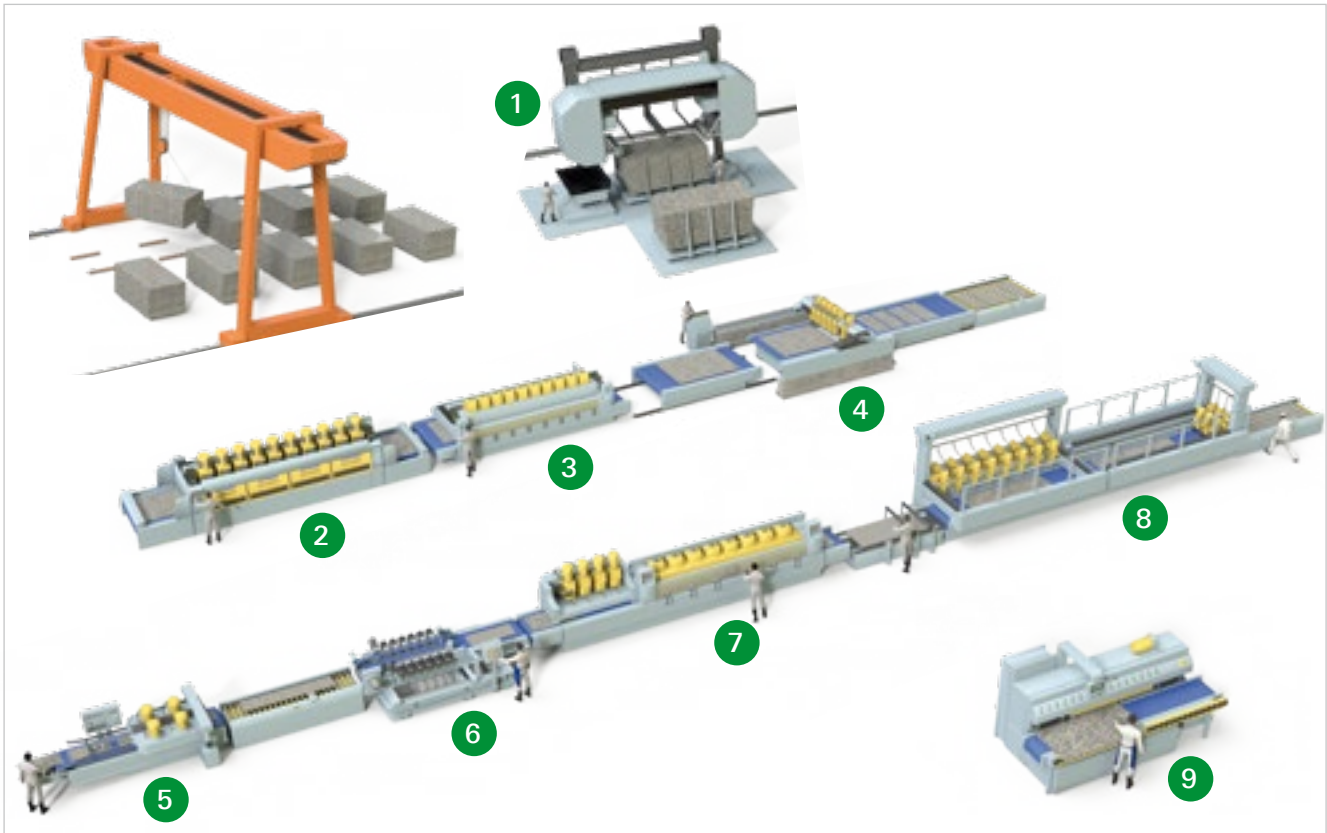
The solid experience in the industry, together with innovative materials, high-performing technical solutions and continuous research, make Habasit belts the benchmark for the industry.

Belts, the key element for your processing lines

Habasit solutions deliver excellent product adhesion on the belt, higher grip and abrasion resistance. A high and even modulus of elasticity ensures excellent tracking. The belts run smoother and free of elasticity to ensure reliable, high-quality production on your lines. Habasit's research has led to the development of a high-quality joining system that guarantees strength, functionality and durability, while maintaining belt flexibility and homogeneous thickness. The belts can easily be installed on-site at the customer's plant.

The global marble training and competence center located in Verona offers state-of-the-art fabrication and service. Our team is continuously searching for better solutions to meet your most demanding application needs, and trains Habasit technicians to deliver top-quality standards all over the world.





Marble and granite big slab process

- 1 Block cutting
- 2 Slab calibration
- 3 Slab polishing
- 4 Transversal and longitudinal cutting

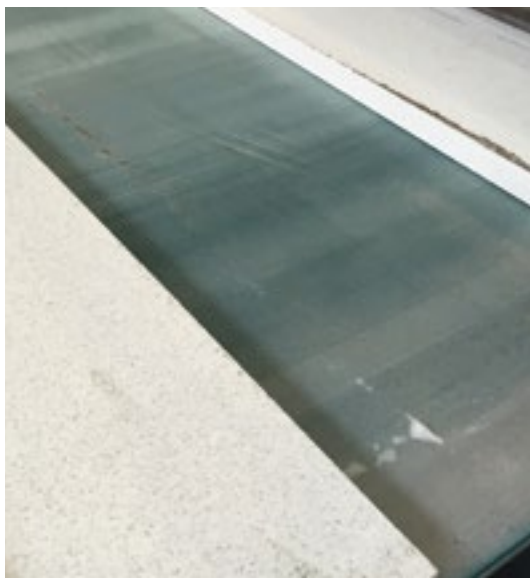
Marble and granite tiles process

- 5 Splitting
- 6 Chamfering
- 7 Calibration and polishing
- 8 Transversal and longitudinal cutting

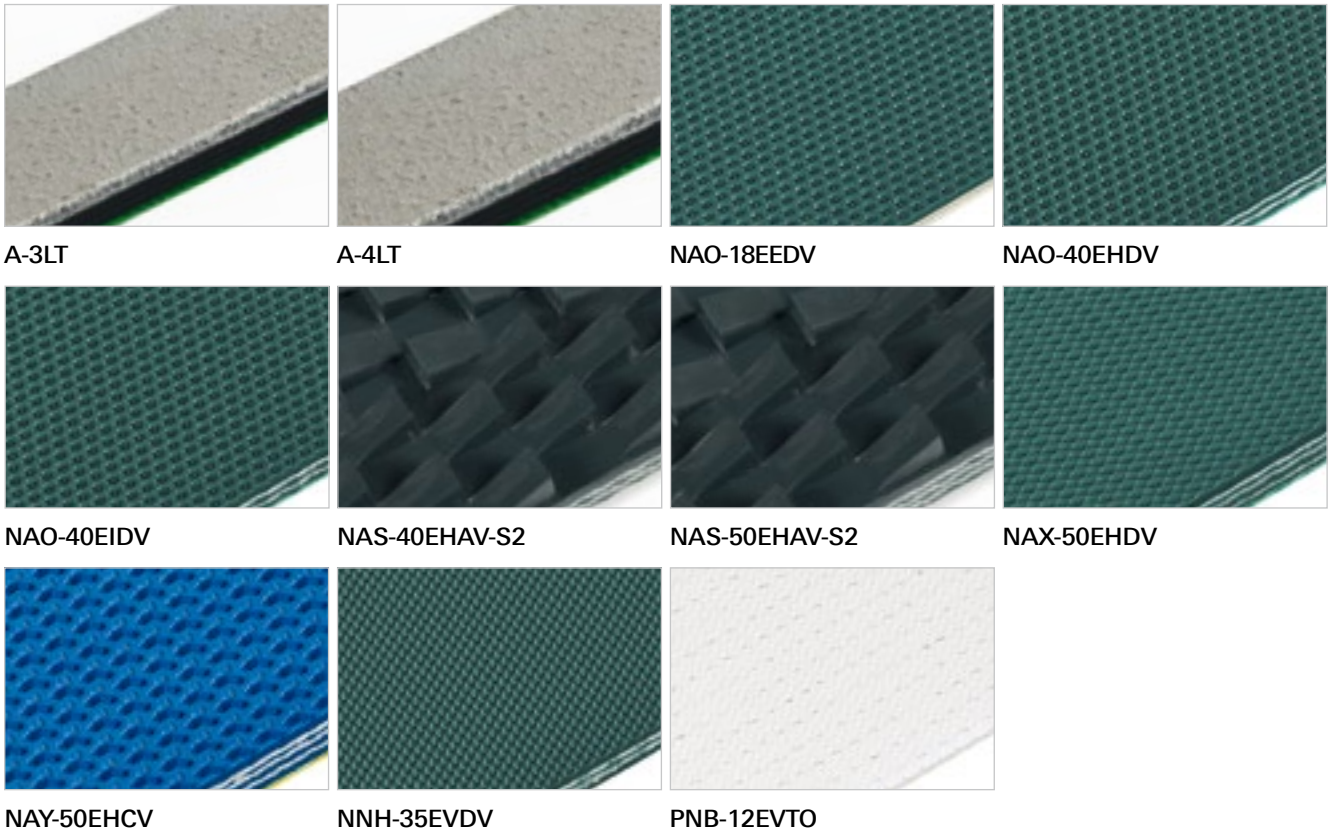
Finishing process

- 9 Edge polishing

These drawings show schematic examples of selected belt applications and processes only. Those are neither complete nor comprehensive. The actual set-up of a marble and stone processing lines varies by product and original equipment installed.



Belt range

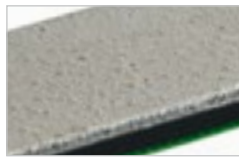
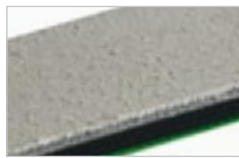


		A-3LT	A-4LT	NAO-18EEDV	NAO-40EHDV	NAO-40EIDV	NAS-40EHAV-S2	NAS-50EHAV-S2	NAX-50EHDV	NAY-50EHCV	NNH-35EVDV	PNB-12EVTO
Technical data												
Material		Leather	Leather	PVC	PVC	PVC	PVC	PVC	PVC	PVC	PVC	TPO
Number of plies		1	1	3	3	3	3	4	4	4	2	2
Thickness	mm	3.1	3.7	4.9	7	6.8	12	13	9	9	5.9	2.5
Admissible tensile force	N/mm	22	39	25	42	42	42	48	48	48	35	16
Tensile force for 1% elongation after relaxation (k1% _{relaxed}) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	N/mm	8	18	10	22	22	22	26	26	26	16	7.5
Hardness	Shore A	–	–	70	70	45	50	50	70	45	75	95
Pulley diameter minimum	mm	125	300	120	300	300	300	400	350	350	250	80
Pulley diameter minimum with counter flexion	mm	125	300	150	300	300	300	500	400	400	250	80
Conveying side structure		Rough structure	Rough structure	Orbital	Orbital	Orbital	Double row saw tooth	Double row saw tooth	Snake skin	Y embossing	Honey comb	Smooth
Color		Light gray	Light gray	Dark green	Dark green	Dark green	Anthracite	Anthracite	Dark green	Cobalt blue	Dark green	Transparent

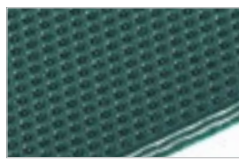


<p>This application/belt matrix does not claim to be complete and serves only as an indication of potential solutions.</p> <p>For detailed material and belt selection, please contact your local Habasit partner or visit: www.habasit.com</p>	A-3LT	A-4LT	NAO-18EEDV	NAO-40EHDV	NAO-40EIDV	NAS-40EHAV-S2	NAS-50EHAV-S2	NAX-50EHDV	NAY-50EHCV	NNH-35EVDV	PNB-12EVTO
Application											
Block cutting with gangsaw	•	•									
Calibration of big marble and granite slabs				•	•				•		
Calibration and polishing of gres and terrazzo, marble and granite tiles				•				•	•		
Polishing of marble slabs, engineered stone slabs				•	•				•		
Polishing of big granite slabs						•	•				
Edge polishing of marble, engineered stone and granite					•				•		
Splitting machine for marble and granite tiles				•				•			
Chamfering of marble, engineered stone and granite			•		•						
Flaming of marble and granite			•								
Bush hammering of marble and granite			•								
Conveying of engineered stone powders and resins											•
Engineered stone slab forming										•	






Block cutting with gangsaw

	<table border="1"> <thead> <tr> <th data-bbox="386 320 911 376">Key features</th> </tr> </thead> <tbody> <tr> <td data-bbox="386 376 911 481"> <ul style="list-style-type: none"> • High performance leather top cover </td> </tr> </tbody> </table>	Key features	<ul style="list-style-type: none"> • High performance leather top cover 	<table border="1"> <thead> <tr> <th data-bbox="911 320 1482 376">Your benefits</th> </tr> </thead> <tbody> <tr> <td data-bbox="911 376 1482 481"> <ul style="list-style-type: none"> • Excellent friction on pulley and efficient power transmission • Longer belt service life </td> </tr> </tbody> </table>	Your benefits	<ul style="list-style-type: none"> • Excellent friction on pulley and efficient power transmission • Longer belt service life
Key features						
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Your benefits						
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<p>A-3LT</p>	<table border="1"> <tbody> <tr> <td data-bbox="386 481 911 571"> <ul style="list-style-type: none"> • Wear resistance in all production environments </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • Wear resistance in all production environments 	<table border="1"> <tbody> <tr> <td data-bbox="911 481 1482 571"> <ul style="list-style-type: none"> • Smoother and more stable power transmission </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • Smoother and more stable power transmission 		
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	<table border="1"> <tbody> <tr> <td data-bbox="386 571 911 672"> <ul style="list-style-type: none"> • High performance PA element traction </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • High performance PA element traction 	<table border="1"> <tbody> <tr> <td data-bbox="911 571 1482 672"> <ul style="list-style-type: none"> • Higher resistance against weight overload </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • Higher resistance against weight overload 		
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<ul style="list-style-type: none"> • Higher resistance against weight overload 						
<p>A-4LT</p>						




Calibration of big marble and granite slabs

	<table border="1"> <thead> <tr> <th data-bbox="386 781 911 837">Key features</th> </tr> </thead> <tbody> <tr> <td data-bbox="386 837 911 940"> <ul style="list-style-type: none"> • High and even modulus of elasticity </td> </tr> </tbody> </table>	Key features	<ul style="list-style-type: none"> • High and even modulus of elasticity 	<table border="1"> <thead> <tr> <th data-bbox="911 781 1482 837">Your benefits</th> </tr> </thead> <tbody> <tr> <td data-bbox="911 837 1482 940"> <ul style="list-style-type: none"> • Higher resistance against elongation </td> </tr> </tbody> </table>	Your benefits	<ul style="list-style-type: none"> • Higher resistance against elongation
Key features						
<ul style="list-style-type: none"> • High and even modulus of elasticity 						
Your benefits						
<ul style="list-style-type: none"> • Higher resistance against elongation 						
<p>NAO-40EHDV</p>	<table border="1"> <tbody> <tr> <td data-bbox="386 940 911 1041"> <ul style="list-style-type: none"> • High and homogeneous lateral stiffness </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • High and homogeneous lateral stiffness 	<table border="1"> <tbody> <tr> <td data-bbox="911 940 1482 1041"> <ul style="list-style-type: none"> • Smoother and more stable belt running </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • Smoother and more stable belt running 		
<ul style="list-style-type: none"> • High and homogeneous lateral stiffness 						
<ul style="list-style-type: none"> • Smoother and more stable belt running 						
	<table border="1"> <tbody> <tr> <td data-bbox="386 1041 911 1198"> <ul style="list-style-type: none"> • Low coefficient of friction (running side with impregnated fabric) </td> </tr> <tr> <td data-bbox="386 1198 911 1299"> <ul style="list-style-type: none"> • Different cover hardnesses and profile designs in the conveying side structure (orbital and Y) </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • Low coefficient of friction (running side with impregnated fabric) 	<ul style="list-style-type: none"> • Different cover hardnesses and profile designs in the conveying side structure (orbital and Y) 	<table border="1"> <tbody> <tr> <td data-bbox="911 1041 1482 1198"> <ul style="list-style-type: none"> • No vibration </td> </tr> <tr> <td data-bbox="911 1198 1482 1299"> <ul style="list-style-type: none"> • Perfect product positioning during the entire production process • Higher product adhesion on the belt surface </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • No vibration 	<ul style="list-style-type: none"> • Perfect product positioning during the entire production process • Higher product adhesion on the belt surface
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<ul style="list-style-type: none"> • Perfect product positioning during the entire production process • Higher product adhesion on the belt surface 						
<p>NAO-40EIDV</p>	<table border="1"> <tbody> <tr> <td data-bbox="386 1198 911 1332"> <ul style="list-style-type: none"> • High abrasion and scratch resistance </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • High abrasion and scratch resistance 	<table border="1"> <tbody> <tr> <td data-bbox="911 1198 1482 1332"> <ul style="list-style-type: none"> • Fewer cuts on the belt cover • Longer belt service life </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • Fewer cuts on the belt cover • Longer belt service life 		
<ul style="list-style-type: none"> • High abrasion and scratch resistance 						
<ul style="list-style-type: none"> • Fewer cuts on the belt cover • Longer belt service life 						
						
<p>NAY-50EHCV</p>						



Calibration and polishing of gres and terrazzo, marble and granite tiles

	<table border="1"> <thead> <tr> <th data-bbox="386 1444 911 1500">Key features</th> </tr> </thead> <tbody> <tr> <td data-bbox="386 1500 911 1601"> <ul style="list-style-type: none"> • High and even modulus of elasticity </td> </tr> </tbody> </table>	Key features	<ul style="list-style-type: none"> • High and even modulus of elasticity 	<table border="1"> <thead> <tr> <th data-bbox="911 1444 1482 1500">Your benefits</th> </tr> </thead> <tbody> <tr> <td data-bbox="911 1500 1482 1601"> <ul style="list-style-type: none"> • Used on polishing machines with calibrators and long interaxis • Higher resistance against elongation </td> </tr> </tbody> </table>	Your benefits	<ul style="list-style-type: none"> • Used on polishing machines with calibrators and long interaxis • Higher resistance against elongation
Key features						
<ul style="list-style-type: none"> • High and even modulus of elasticity 						
Your benefits						
<ul style="list-style-type: none"> • Used on polishing machines with calibrators and long interaxis • Higher resistance against elongation 						
<p>NAO-40EHDV</p>	<table border="1"> <tbody> <tr> <td data-bbox="386 1601 911 1702"> <ul style="list-style-type: none"> • High and homogeneous lateral stiffness </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • High and homogeneous lateral stiffness 	<table border="1"> <tbody> <tr> <td data-bbox="911 1601 1482 1702"> <ul style="list-style-type: none"> • Smoother and more stable belt running </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • Smoother and more stable belt running 		
<ul style="list-style-type: none"> • High and homogeneous lateral stiffness 						
<ul style="list-style-type: none"> • Smoother and more stable belt running 						
	<table border="1"> <tbody> <tr> <td data-bbox="386 1702 911 1859"> <ul style="list-style-type: none"> • Low coefficient of friction (running side with impregnated fabric) </td> </tr> <tr> <td data-bbox="386 1859 911 1960"> <ul style="list-style-type: none"> • Different cover hardnesses and profile designs in the conveying side structure (orbital, snake skin and Y) </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • Low coefficient of friction (running side with impregnated fabric) 	<ul style="list-style-type: none"> • Different cover hardnesses and profile designs in the conveying side structure (orbital, snake skin and Y) 	<table border="1"> <tbody> <tr> <td data-bbox="911 1702 1482 1859"> <ul style="list-style-type: none"> • No vibration </td> </tr> <tr> <td data-bbox="911 1859 1482 1960"> <ul style="list-style-type: none"> • Better water outflow </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • No vibration 	<ul style="list-style-type: none"> • Better water outflow
<ul style="list-style-type: none"> • Low coefficient of friction (running side with impregnated fabric) 						
<ul style="list-style-type: none"> • Different cover hardnesses and profile designs in the conveying side structure (orbital, snake skin and Y) 						
<ul style="list-style-type: none"> • No vibration 						
<ul style="list-style-type: none"> • Better water outflow 						
<p>NAX-50EHDV</p>	<table border="1"> <tbody> <tr> <td data-bbox="386 1859 911 1993"> <ul style="list-style-type: none"> • High abrasion and scratch resistance </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • High abrasion and scratch resistance 	<table border="1"> <tbody> <tr> <td data-bbox="911 1859 1482 1993"> <ul style="list-style-type: none"> • Fewer cuts on the belt cover • Longer belt service life </td> </tr> </tbody> </table>	<ul style="list-style-type: none"> • Fewer cuts on the belt cover • Longer belt service life 		
<ul style="list-style-type: none"> • High abrasion and scratch resistance 						
<ul style="list-style-type: none"> • Fewer cuts on the belt cover • Longer belt service life 						
						
<p>NAY-50EHCV</p>						



Polishing of marble slabs, engineered stone slabs

	Key features	Your benefits
 NAO-40EHDV	<ul style="list-style-type: none"> • High and even modulus of elasticity • High and homogeneous lateral stiffness 	<ul style="list-style-type: none"> • Higher resistance against elongation • Smoother and more stable belt running
 NAO-40EIDV	<ul style="list-style-type: none"> • Low coefficient of friction (running side with impregnated fabric) • Different cover hardnesses and profile designs in the conveying side structure (orbital and Y) 	<ul style="list-style-type: none"> • No vibration • Higher product adhesion on the belt surface • Perfect product positioning during the entire production process • Better water outflow
 NAY-50EHCV	<ul style="list-style-type: none"> • High strength carcasses with 3 and 4 plies 	<ul style="list-style-type: none"> • Greater quality result in the production process even if running in high speed

Polishing of big granite slabs

	Key features	Your benefits
 NAS-40EHAV-S2	<ul style="list-style-type: none"> • Specific double-row saw-toothed embossing surface design 	<ul style="list-style-type: none"> • Perfect product adhesion on the belt surface, also for products with uneven surfaces • More homogeneous processing and slab stability (no rotation)
 NAS-50EHAV-S2	<ul style="list-style-type: none"> • High and homogeneous lateral stiffness • Surface hardness 50 Shore A 	<ul style="list-style-type: none"> • Smoother and more stable belt running • Perfect product positioning during the entire production process
	<ul style="list-style-type: none"> • High strength carcasses with 3 and 4 plies 	<ul style="list-style-type: none"> • More homogeneous processing, used on polishing machines with calibrator and long interaxis • Longer belt service life

Edge polishing of marble, engineered stone and granite

	Key features	Your benefits
 NAO-40EIDV	<ul style="list-style-type: none"> • High and homogeneous lateral stiffness 	<ul style="list-style-type: none"> • Smoother and more stable belt running • No vibration • No mistracking
 NAY-50EHCV	<ul style="list-style-type: none"> • High adhesive top cover • Different cover hardnesses and profile designs in the conveying side structure (orbital and Y) 	<ul style="list-style-type: none"> • Higher product adhesion on the belt surface • Perfect product positioning during the entire production process • Better water outflow

Splitting machine for marble and granite tiles



NAO-40EHDV



NAX-50EHDV

Key features

- Thick belt covers
- High scratch and abrasion resistance

Your benefits

- Longer belt service life
- Fewer cuts on the belt cover

Chamfering of marble, engineered stone and granite



NAO-18EEDV



NAO-40EIDV

Key features

- High and even modulus of elasticity
- High adhesive top cover

Your benefits

- Higher resistance against elongation
- Smoothr and more stable belt running
- No vibration
- Higher product adhesion on the belt surface
- Perfect product positioning during the entire production process

Flaming and bush hammering of marble and granite



NAO-18EEDV

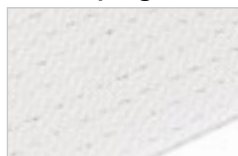
Key features

- High and even modulus of elasticity
- High abrasion and scratch resistance

Your benefits

- Higher resistance against elongation
- Longer belt service life

Conveying of engineered stone powders and resins



PNB-12EVTO

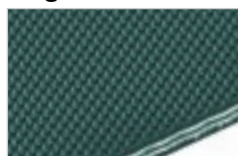
Key features

- High-quality belt cover
- Excellent mechanical resistance
- Superior chemical resistance
- High release surface
- Flexproof joining

Your benefits

- Higher grip and abrasion resistance
- Longer belt service life
- Safe to clean using aggressive detergents
- Excellent use with sticky products
- Easier installation and replacement

Engineered stone slab forming



NNH-35EVDV

Key features

- High and even modulus of elasticity
- Hard cover with deep impression
- Low coefficient of friction on the running side

Your benefits

- Higher resistance against elongation
- Excellent release properties
- No belt sticking effect on the press
- Reduced friction during the process

Customers first

Your success is our goal. That is why we don't just offer products; we provide solutions. As committed partners to our customers, we are dedicated to sharing our knowledge and providing full support.

Since our founding in 1946, Habasit has been finding ways to meet customer-specific needs in every application. This is what differentiates us as the #1 worldwide belting provider in the industry today.



Comprehensive consulting and technical support

Profit from the best consulting and technical support in the lightweight belting industry. Local experts are always available to assist you with your belting needs. The Habasit team is proud to provide the highest level of support, together with top-quality products that have led the global market for decades.



Belt selection and calculation assistance

We are always glad to help you select the most suitable belt for any application for your convenience. We now also provide the free online tool 'SeleCalc' which allows you to easily make selections and calculations yourself. Simply register online at selecalc.habasit.com.



Fabrication, assembly and local installation services

As a full-service belting provider, we offer joining and assembly services either at our own locations or directly on your equipment.

Habasit has over 30 affiliates worldwide, each with its own inventory, fabrication, assembly and service facilities.

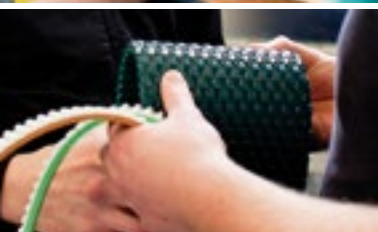


Together with representative offices and numerous qualified distributors, we can react quickly and efficiently to meet all your needs.



Customer training programs

To ensure the optimal performance and maximum lifespan of all our products, we offer training programs and various support tools. This includes proper procedures for fabrication, installation, assembly, maintenance and belt repair, all of which take place at a Habasit site or at your location.



Belt monitoring, inspections, analyses and process optimization proposals

We organize and handle belt maintenance, inspections, analyses and surveys at customers' sites. Upon request, we are ready to develop optimization proposals to ensure you're getting maximum value from your machinery and process output.



Design assistance for customized solutions

Habasit believes in building partnerships with our customers. Our engineering team will work closely with your engineers on joint design developments from initial design to final implementation. This expert service can be invaluable for projects involving new technologies or large-scale modifications and adaptations.



Committed to innovation

Because our customers' belting challenges and needs are always changing, we consistently invest a substantial amount of labor and resources into the research and development of new products and solutions.

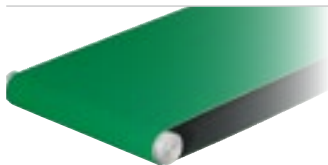
Certified for quality

We deliver the highest quality standards not only in our products and solutions, but also in our employees' daily work processes. Habasit AG is certified according to ISO 9001:2015.

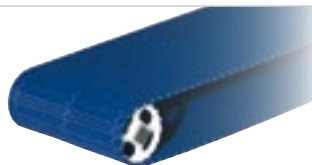


Worldwide leading product range

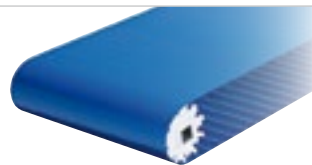
Habasit offers the largest selection of belting, conveying, processing and complementary products in the industry. Our response to any request is nothing less than a specific, tailor-made solution.



HabaFLOW®
Fabric-based conveyor
and processing belts



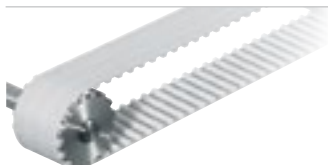
HabasitLINK®
Plastic modular belts



Habasit® Cleandrive
Monolithic reinforced
conveyor belts



HabaDRIVE®
Power transmission belts



HabaSYNC®
Timing belts



HabasitCHAIN®
Chains (slat and
conveyor chains)



Machine tapes



Round belts



Seamless belts



HabiPLAST
Profiles, Guides,
Wear strips



Accessories
(sprockets, flights,
welding profiles, etc.)



Fabrication tools
(joining, cutting &
preparing devices)

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Korea (Republic of)

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