

# Fabrication Capabilities

# Habasit – Solutions in motion





### **Longitudinal Splicing**

- For extra-wide belt requirements up to 7 meters in width
- Available for European and Domestic style belts including belts with structured covers.



### **Perforations**

- Standard perforations available for up to 2.7 meters wide belts. Hole sizes ranging from 2 mm - 25 mm
- Custom CNC patterns available for belts up to 4.5 meters wide
- Other specials include perforating for pindrive belts and depanner belts



### **Power Turns**

- Available with bead or chain, fully assembled
- Flexproof, Thermofix, laced joining
- 1 and 2-ply Eurostyle belts, FDA grade also available
- Nonwoven general purpose and FDA grade styles
- Precision CNC cutting



### **Edge Sealing**

- Eliminates fabric contamination
- Increased edge durability
- Improved cleanability
- Flexseal up to 86"; TPU and HTPO belt styles
- Edge capping up to 72"; TPU belt styles



## **Special Rubber Covers**

- Open or close cell foam
- Various natural rubber covers available
- Vertical form / fill / seal and folder-gluer feed belts available
- Widths up to 6" for fabric RC line and 14" for GRABBER



### **Dome Cleat**

- Many PVC and TPU belt types
- Cushioning effect
- Positive product placement
- Compression of product
- RF induction welded
- Widths up to 12" wide and unlimited length



## Stepflex Splice

- Features a staggered die cut finger
- Superior puncture resistance
- Less specific stress on splice area
- Improved heat resistance
- Up to 4 meters



# Automated Round Belt Production

- High volume / low cost production
- Quantities of 500 or more of the same configuration
- R-3 R-6 round belts



Lacing

### Plastic Spiral Lacing: Mecaflex/Mecafast

### Features:

- Single ply construction
- Also available in micro size
- Low profile, small pulley (i.e. ½" nosebar)
- Broad temperature range
- Metal detector suitable
- Chemical and corrosion resistance
- For Thermoplastic belt styles TPU, PVC
- Wide range of operating environments
- FDA compliance / Abrasion resistant
- Low friction plastic loops
- Minimal marring of product
- Width capabilities up to 4 meters (verify belt types with Customer Care)



### **Minet Lacing**

### Available colors for TPU belts:

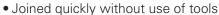
- White
- Black
- Blue

### Features:

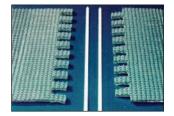
- Easy to remove for cleaning purposes
- Non-marring for sensitive products

### Available colors for PVC belts:

- White
- Black
- Dark Green
- Blue



• Non-metallic for use on metal detectors



## **Plastic Rivet Lacing**

### Features:

- For applications where metal fasteners cannot be used
- Low cost alternative to vulcanizing
- Quick replacement means less downtime
- Smooth surface for easy cleaning
- Minimum pulley diameters as small as 1½"



Alligator® Pla	Alligator <sup>®</sup> Plastic Rivet Fastener Selection Chart													
Fastener Size		h Mechanical atings Up To	Belt Thickr	ness Range	Recomme Pulley D	nded Min. Diameter	Approx. Hinge Pin Diameter							
	P.I.W.	kN/m	in.	mm	in.	mm	in.	mm						
APF10	40	7	Up thru 3/32	Up thru 2.4	1-1/2	38	.096	2.5						
APF150	40	11	1/16 - 1/9	1.6-3.2	3	75	.135	3.5						

### **Steel Staple Lacing**

- One-piece fastener strips with pre-inserted staples for quick installation and keep downtime to a minimum
- Designed for belts from 1/16" (1.5 mm) to 1/4" (6.4 mm) thick
- Installation is easy with a portable, lightweight tool that can easily be carried to the job for on-site installation



Alligator® Read	Alligator® Ready Set™ Staple Fastener Selection Guide												
Fastener Size		echanical Fastener s Up To	Belt Thickr	ness Range	Recommended Min. Pulley Diameter								
	P.I.W.	kN/m	in.	mm	in.	mm							
RS62	100	17	1/16-1/8	1.5-3.2	2	50							
RS125	160	28	1/8-3/16	3.2-4.8	3	75							
RS187	200	35	3/16-1/4	4.8-6.4	4	102							

Lacing 4

# **Unibar Clipper Lacing**

# Applications:

- Package/parts conveying
- Food/sanitary contact
- Agricultural harvesting/handling
- Recycling/scrap handling
- Wood products
- All conveyor belts up to 7 meters in width



Specifications																
Min. Pulley	Wire Thickness	Connecting Pin Size	Belt Thickness													
Diameter			Up to 3/64" 1.2mm	1/16" 1.6mm	3/32" 2.4mm	1/8" 3.2mm	5/32" 4.0mm	3/16" 4.8mm	7/32" 5.6mm	1/4" 6.4mm	17/64" 6.7mm		11/32" 9.0mm	25/65" 10.0mm		
15/16"	.036x.027"	.065"/1.7mm	UCM36	UCM36SL XSP												
24mm	.036x.027"	.065"/1.7mm		исм3	6SL SP											
	.036x.027"	.065"/1.7mm	UCM3	6 XSP												
	.036x.027"	.065"/1.7mm		UCM	36 SP											
	.036x.027"	.065"/1.7mm			UCI	V136										
2" 51mm	.036x.027"	.065"/1.7mm				UCM	36 LP									
31111111	.040"	.065"/1.7mm			UX1 SP											
	.040"	.065"/1.7mm				UX1										
	.054"	.093"/2.4mm				U2	SP									
	.054"	.093"/2.4mm					U2									
3" 76mm	.054"	.093"/2.4mm						U	13							
5" 127mm	.054"	.109"/2.8mm							L	14						
12/111111	.054"	.125"/3.2mm									U	15				
6" 152mm	.054"	.156"/4.0mm										U6				
7" 175mm	.054"	.156"/4.0mm											U	17		

PVC Guides 5

Potilo Ivo		Classification Col.		90/p.		FDA FOSICE	Tarahass, Shore A	do' do'	Min. Pull Diameter	er e	2	Dimension Data	nal /
Imperial Gu													
GOP-B	S	Black	O Section	-	3	75	2.0"	3.0"	3.0"	0.38"	0.25"	0.25"	W
GOPN-B	S	Black		-	3	75	2.0"	3.0"	2.4"	0.38"	0.25"	0.25"	
GOP-W	S	White	A 0 .:	-	3	75	2.0"	3.0"	3.0"	0.38"	0.25"	0.25"	
GAP-B	S	Black	A Section	-	3	75	3.0"	4.0"	4.0"	0.5"	0.31"	0.28"	
GAPN-B	S	Black		-	3	75	3.0"	3.2"	3.2"	0.5"	0.31"	0.28"	h
GAP-W	S	White	D 0 .:	•	3	75	3.0"	4.0"	4.0"	0.5"	0.31"	0.28"	
GBP-B	S	Black	B Section	-	3	70	4.0"	6.0"	6.0"	0.63"	0.44"	0.28"	
GBPN-B	S	Black		-	3	70	4.0"	5.0"	5.0"	0.63"	0.44"	0.28"	
GCP-B	S	Black	C Section	-	3	70	6.0"	8.0"	8.0"	0.91"	0.53"	0.41"	t le
Metric Guid		A .1				0.5	4 = 1	4.01	4.0"				V
PVS-6A	S	Anthracite	V	-	3	65	1.5"	1.0"	1.0"	6mm	4mm	3mm	W
PVS-6W	S	White		-	3	65	1.5"	1.0"	1.0"	6mm	4mm	3mm	
PVS-8W	S	White		-	3	65	1.5"	1.5"	1.5"	8mm	5mm	4mm	
PVS-10A	S	Anthracite		-	3	60	1.6"	2.0"	2.0"	10mm	6mm	6mm	+
PVS-13A	S	Anthracite		-	3	55	2.4"	2.4"	2.4"	13mm	8mm	8mm	la la
PVS-13DG	S	Dark Green		-	3	65	3.0"	3.0"	3.0"	13mm	8mm	8mm	h
PVS-17A	S	Anthracite		-	3	65	4.0"	4.0"	4.0"	17mm	11mm	10mm	
PVS-17DG	S	Dark Green		-	3	65	4.0"	4.0"	4.0"	17mm	11mm	10mm	
PVS-30A	S	Anthracite		-	3	55	8.0"	7.1"	7.1"	30mm	16mm	19mm	t
PVV-10W	S	White		-	7	70	1.6"	2.0"	2.0"	10mm	6mm	6mm	
PVV-13W	S	White		-	7	60	2.4"	2.4"	2.4"	13mm	8mm	7mm	
PVV-17W	S	White		•	7	60	4.0"	5.5"	5.5"	17mm	11mm	10mm	

- All profiles are thermally bonded by hot air or RF induction for superior adhesion and service
- Custom cut-to-height, notching or chamfering of profiles may be available
- V-Guide notching reduces minimum pulley diameter value by approximately 25%
- V-Guide PVC belt styles up to 3 meters wide



TPU Guides 6

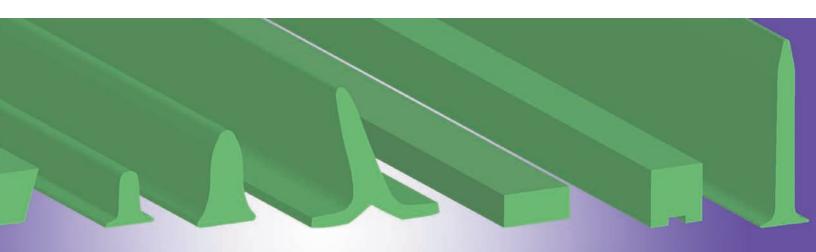
Profile Type		Classification Color	Shar	90%		Shemical Resign	ransverse shored	8 /	Min. Pull Diamete	er	<u> </u>	Dimension Data	nal
		0				Chemical	Tarchess, Sho	Longitudinai	Longitudinal R.				
Metric Guides													
PVF-5W	S	White	V	•	6	70	1.5"	0.8"	0.8"	5mm	3mm	2mm	V
PVF-6C+H15	S	Cobalt	] [	•	6	85	1.6"	1.0"	1.0"	6mm	4mm	4mm	
PVE-6T (PVF-6T)	S	Translucent		-	6	70	1.6"	0.8"	0.8"	6mm	4mm	3mm	W
PVF-6W	S	White		•	6	85	1.6"	1.0"	1.0"	6mm	4mm	3mm	
PVF-8W	S	White		-	6	85	1.8"	2.0"	2.0"	8mm	5mm	4mm	+
PVF-10C+H15	S	Cobalt	] [	•	6	85	2.0"	2.8"	2.8"	10mm	6mm	6mm	
PVF-10G	S	Green	1 [		6	85	2.0"	2.8"	2.8"	10mm	6mm	6mm	h
PVE-10T (PVF-10T-Soft)	S	Translucent		-	6	70	2.0"	1.8"	1.8"	10mm	6mm	6mm	
PVF-10W	S	White		-	6	85	2.0"	2.8"	2.8"	10mm	6mm	6mm	t -
PVF-10W+H15	S	White	] [	-	6	85	2.0"	2.8"	2.8"	10mm	6mm	6mm	
PVE-12T	S	Translucent	(Modified A)	-	6	70	3.0	2.3	2.3	12mm	6mm	9mm	
PVF-13C+H15	S	Cobalt	1		6	85	3.2"	3.6"	3.6"	13mm	8mm	7mm	
PVF-13CA (PVF-13C-H)	S	Cobalt		•	6	90	4.8"	5.0"	5.0"	13mm	8mm	7mm	
PVF-13G	S	Green	1 1	•	6	85	3.2"	3.6"	3.6"	13mm	8mm	7mm	
PVF-13W	S	White	1 1	-	6	85	3.2"	3.6"	3.6"	13mm	8mm	7mm	
PVF-13W+H15	S	White	1 1	•	6	85	3.2"	3.6"	3.6"	13mm	8mm	7mm	
PVE-15T	S	Translucent	·	_	6	70	3.5"	2.5"	2.5"	15mm	5.6mm		
PVF-17W	S	White		÷	6	85	4.8"	5.5"	5.5"	17mm	11mm	9mm	
				÷	_	00							
PVH-8G	S	Green			6		1.8"	2.0"	2.0"	8mm	5mm	4mm	
PDH-6G (PDF-6)	S 	Green	Half Round	-	6	93	1.6"	1.0"	1.0"	6mm	3mm	-	Half Round
PDH-8G (PDF-8)	S	Green		-	6	93	1.8"	2.0"	2.0"	8mm	4mm	-	h
PQF-4x2W (PQF-2x4W)	S	White	Quadrangle	•	6	70	0.7"	0.7"	0.7"	4mm	2mm	-	Quadrangle
PQF-9.8x4 (PQF-4x9.8)	S	White		•	6	85	1.8"	1.2"	1.2"	9.8mm	4mm	-	h
PQF-14x7C	S	Cobalt	] [	•	6	85	4.8"	5.5"	5.5"	14mm	7mm	-	W
PQF-14x7G	S	Green		•	6	85	4.8"	5.5"	5.5"	14mm	7mm	-	4
PQF-14x7W	S	White		•	6	85	4.8"	5.5"	5.5"	14mm	7mm	-	
PQE-10x2T (PDF-10x2T)	S	Translucent		-	6	70	1.0"	0.7"	0.7"	10mm	2mm	-	

Profile types in parentheses are old names

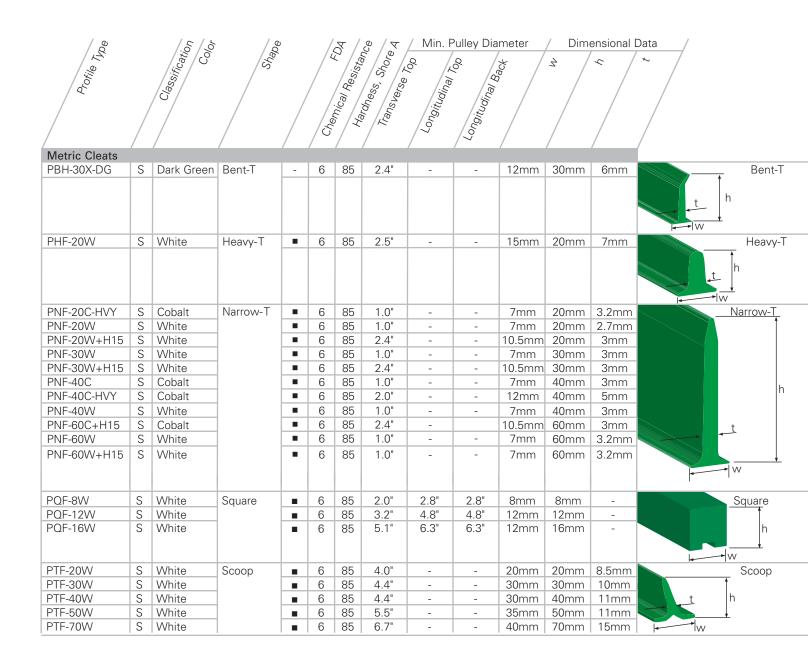
- All profiles are thermally bonded by hot air or RF induction for superior adhesion and service
- Custom cut-to-height, notching or chamfering of profiles may be available
- V-Guide notching reduces minimum pulley diameter value by approximately 25%
- V-Guide TPU belt styles up to 3 meters wide

PVC Cleats 7

Pofile Troe		Classification Color	S. S	<i>⊗Q<sub>b</sub></i> .		FDA FOST	Hardness, Shore A	Longituding, 7	Min. Pul Diamet	er	\$ /	Dimensio Data	nal /	
Imperial Cle	eats												T-C	leat
CP1T-B	S	Black	T-Cleat	-	3	80	4.0"	-	-	1.5"	1"	0.44"		1
CP1T-W	S	White		•	3	80	4.0"	-	-	1.5"	1"	0.44"		
CP15T-B	S	Black		-	3	80	6.0"	-	-	1.8"	1.5"	0.44"		h
CP15T-W	S	White			3	80	6.0"	-	-	1.8"	1.5"	0.44"		
CP2T-B	S	Black		-	3	80	8.0"	-	-	2.3"	2"	0.44"	t	
CP2T-W	S	White		•	3	80	8.0"	-	-	2.3"	2"	0.44"		
CP3T-B	S	Black		-	3	80	12.0"	-	-	2.5"	3"	0.63"	-	W
CP3T-W	S	White		•	3	80	12.0"	-	-	2.5"	3"	0.63"		
PHV-25W PHV-50W	S	White White	Heavy-T	•	3	80	3.0"	-	-	15mm 20mm	25mm 50mm	8mm 13mm	T W	
PQS-8A PQS-8DG		Anthracite Dark Green	Square	-	3	70	1.6"	-	-	8mm	8mm 8mm		Squ	are t
PQS-12A	S	Anthracite		-	3	70	2.8"	_		8mm 12mm	12mm			h
PQS-16A	S	Anthracite		-	3	70	4.4"	-	-	12mm	16mm		W	
PTS-20A	S	Anthracite	Scoop	-	3	75	3.6"	-	-	20mm	20mm	7mm	Sc	coop
PTS-30A	S	Anthracite		-	3	75	4.0"	-	-	30mm	30mm	9mm	<u> </u>	<u> </u>
PTS-40A	S	Anthracite		-	3	75	4.0"	-	-	30mm	40mm	11mm		
PTS-40DG	S	Dark Green		-	3	75	4.0"	-	-	30mm	40mm	11mm		
PTS-50A	S	Anthracite		-	3	75	4.8"	-	-	35mm	50mm	12mm		h
PTS-50DG	S	Dark Green		-	3	75	4.8"	-	-	35mm	50mm	12mm		
PTS-70A	S	Anthracite		-	3	75	6.0"	-	-	40mm	70mm	12mm		
PTV-20W	S	White		•	3	75	2.3"	-	-	20mm	20mm	7mm		
PTV-30W	S	White		•	3	75	2.3"	-	-	30mm	30mm	9mm	W	
PTV-40W	S	White		-	3	75	2.3"	-	-	30mm	40mm	11mm		



TPU Cleats



- All cleats are RF induction welded for superior adhesion, appearance and service
- Custom cut-to-height, notching or chamfering of cleats may be available
- Some V-Guides can be mounted transversely
- Cleating capability up to 52" in belt width and 48" in cleat width

Polific Mo	/	Classification Describition	/		Han Rosistan	Tansvers Shore A	Min 700 100 100 100 100 100 100 100 100 100	Pulley [	Diameter	\$ /	Dimensio	onal Data	Q	
				15	/ 4		/07	107						
Sidewall		/						/					(	
PSF-20C+H15	S	Cobalt TPU+HabaGUARD		6	90	-	1.6"	_	22mm	20mm	1.3mm	25mm		Sidewall
PSF-20W+H15	S		-	6	85	-	1.6"	-	22mm	20mm	1.3mm			0.00.00
PSF-25C+H15	S		_	6	90	-	2.0"	-	22mm	25mm	1.3mm			$\overline{}$ n
PSF-25W+H15	S			6	85	-	2.0"	-	22mm	25mm	1.3mm			
PSF-30C+H15	S			6	90	-	2.4"	-	22mm	30mm	1.3mm			
PSF-30W+H15	S			6	85	-	2.4"	-	22mm	30mm				
PSF-35W+H15	S			6	90	-	2.6"	-	22mm	35mm				
PSF-35C+H15	S			6	85	-	2.6"	-	22mm	35mm				
PSF-40C+H15	S			6	90	-	3.0"	-	22mm	40mm	1.3mm			
PSF-40W+H15	S			6	85	-	3.0"	-	22mm	40mm	1.3mm			
PSF-45C+H15	S			6	90	-	3.3"	-	22mm	45mm	1.3mm		-	W
PSF-45W+H15	S			6	85	-	3.3"	-	22mm	45mm		25mm	•	
PSF-50C+H15	S	Cobalt TPU+HabaGUARD		6	90	-	3.6"	-	22mm	50mm				
PSF-50W+H15	S	WhiteTPU+HabaGUARD	-	6	85	-	3.6"	-	22mm	50mm	1.3mm			
PSF-70C+H15	S	Cobalt TPU+HabaGUARD	-	6	90	-	5.3"	-	22mm	70mm	1.3mm	25mm		
PSF-70W+H15	S	Cobalt TPU+HabaGUARD		6	85	-	5.3"	-	22mm	70mm	1.3mm	25mm		
	S	idew all Capability  Available Material: TPU:  Height [mm]: 25 thr					nts		_	24-2	5mm 5"-1"	- ↓		
Nominal Cor	ruga	tion width [mm/in.]: 22 / % ation Pitch [mm/in.]: 25 / 1 dth - Max. [mm/in.]: 660 /							<b>1</b>			22mm 7/8"	\	
		ce spacing [mm/in.]: 67 / 2						/			<u>/</u>		1	
		idth - Min. [mm/in.]: 114 / 4						/	\			<b>^</b>		
		ength - Min. [Ft/in.]: 9 / 108 must be in increments of n		nally (	25mm	. /1 in ok	2)		\				1	
peit ieriţ	guii	must be in increments of t	OITII	lially 2	2011111	T (T IITCI	1/			C	0	67mm 2 5/8"	\	
		Applicable cleats: PNF, F	RH						BELT WIDTH	Ĺ	E P	67r 2 5	1	
Cleat to Sidew	/all	gap - Min. [mm/in.]: 5 / 3/6	ווט						/ 🗔 - s	imm_	2		1	
Grout to Gradit		gap [,]. 67 /10							<u>м</u> 3	/16"			١	
		Sidewall Height dmin.								<u> </u>			- 1	
		25 mm 48 mr	n 2	in.				- /					- /	
		30 mm 58 mr											/	
		35 mm 68 mr						1	₩ "				/	
		40 mm 77 mr						_	,	TOP	// [ ] //		J	
		45 mm 87 mr 50 mm 97 mr								107	V I 🗆 V V			
		70 mm 135 m												
				J / 0 11 1.										

NOTE: Sidewalls for all food grade and other TPU belts.



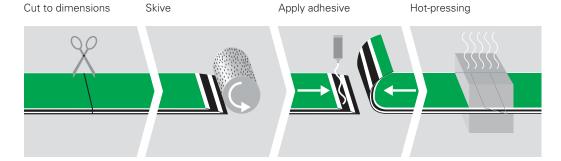
Splicing 10

### **Thermofix**

Thermofix is a belt splicing process in which both ends are skived to a wedge shape. Adhesive is applied to both wedge shaped ends. The belt ends are matched together, set in a hot-pressing device, and joined together.

### Features:

- Good flexibility
- High tensile strength
- Superior lateral fatigue strength and heat resistance
- Requires no complex joining equipment

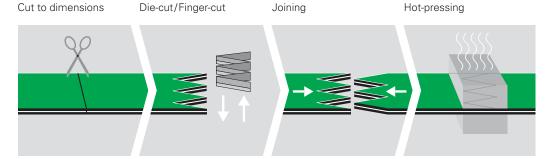


### **Flexproof**

Flexproof is a fusion joint. The belt ends are cut in a finger pattern. They are then matched together in a hot pressing device and fused together, melting specific thermoplastic portions of the belt together.

### Features:

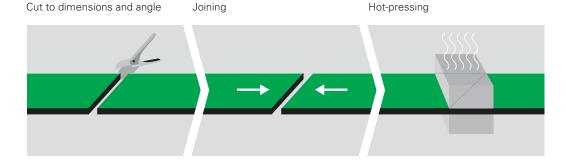
- Fully flexible
- Superior fatigue strength
- High precision
- Virtually undetectable splice
- No adhesives required
- Shorter joining time vs. Thermofix



### Quickmelt

Quickmelt is a quick belt splicing process in which both ends of a belt are clamped into a welding device and melted. The ends are butted up against each other and placed in the hot-press for both fusing and cooling.

- Fully flexible
- Good tensile strength
- Readily opened and rejoined
- Simple to fabricate
- Requires only basic joining equipment



At Habasit, we listen to our customers, innovate continuously and deliver reliable solutions to meet your every need.

#### **Customers come first**

At Habasit we understand that our success depends on your success. This is why we offer solutions, not just products; partnership, not just sales.

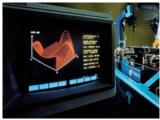
Since our foundation in 1946, Habasit has brought this understanding of customer needs to life every day and for every application. That's why we're the No. 1 in belting today. Worldwide.





### Committed to innovation

Habasit is strongly committed to the continuous development of innovative, value-added solutions. Over 3% of our staff are dedicated exclusively to R&D, and our annual investment in this area exceeds 8% of turnover.





# For additional information, please visit: www.habasitamerica.com

### Worldwide leading product range

Habasit offers the largest selection of belting, conveying, processing and complementary products in the industry. Our response to any request is nothing less than a specific, tailormade solution.

A selection of our product ranges:



HabaFLOW®
Fabric based
conveyor and
processing belts



HabasitLINK® & KVP®
Plastic modular belts



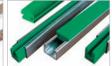
HabaDRIVE®
Power
transmission
belts



HabaSYNC® Timing belts



HabaCHAIN®
Chains (slat and conveyor chains)



HabiPLAST®
Profiles,
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