Printing Blanket Handling Instructions

Storage

- Store printing blankets in their original packaging
- Protect from sunlight and keep in a cool, dry place. (Not below -10 °C/14 °F or above +25 °C/77 °F, relative humidity between 40 and 65%)
- Storage should not exceed two years

Handling

Handle with care!
Always use the piece of fabric supplied by Habasit as a sling to remove the blanket from the box.

- Do not remove and lift printing blanket with a single, unpadded rope
- Do not crease, crimp, or buckle the printing blanket, or pull it across the floor or over edges
- Do not step on the printing blanket
Printing blanket handling instruction

**Tensioning**

**Tensioning values**

E-20EMBD  
ENU-20EXBD  
ENU-20ELBD  
ENU-50AXBD  

0.2 ~ 0.5% depending on machine type

**Do not tension**

- E-20EMBD, ENU-20 EXBD and ENU-20 ELBD over 0.8%
- ENU-50AXBD over 0.7%

For additional instructions please contact Habasit or consult the machine manual.
The values shown above are for reference only, and may be used if no information is provided by the original machine manufacturer.

**Tensioning procedure**

- Place two measuring marks **1,000 mm** apart on each side of the printing blanket (which must be free of tension at the time)

- Tension with a tensioning device until the required initial tension is achieved

- Measure the marks on both sides of the printing blanket. At 0.5% initial tension, for example the distance between the marks will have increased to **1,005 mm**

**Cleaning**

**Recommended cleaning agents**

The following cleaning agents are suitable:

- Ethyl and butyl acetate
- Petroleum spirit and white spirits with low aromatic contents (< 5% aromatics)
- Water and soap

**Attention!**

Brief contact with acetone, MEK, toluene and similar ketone is possible. After cleaning, rinse printing blanket carefully with water.

**Warning!**

Not resistant to strong acids or chlorinated solvents

**Detailed instructions**

For all information on handling and maintenance, please consult our brochure:  
**6036 - Printing blankets, Handling and Maintenance Instructions** which can be downloaded from our website.  
www.habasit.com